13871-65 EVI(d)/EVI(m)/EVP(w)/EVP(v)/EVP(k)/EVA(h)/EIIC(m) IJP(a) VW/EMACC NR: AP6001241 SOURCE CODE: UR/0198/65/001/011/0007/0011

Shabliy, O. N. (Ternopol!)

ORG: Ternopol' Branch of the L'vov Polytechnic Institute (Ternopol'skiy filia L'vovskogo polytekhnicheskogo instituta)

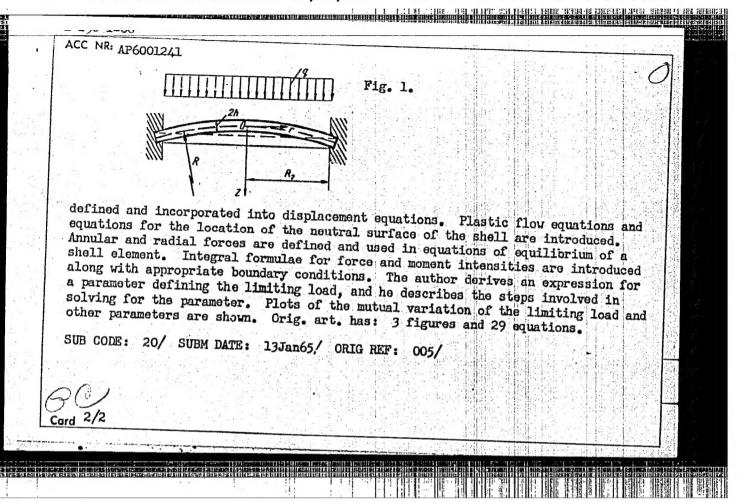
The bearing capacity of a sloping spherical shell reinforced along the edge

SOURCE: Prikladnaya mekhanika, v. 1, no. 11, 1965, 7-11

TOPIC TAGS: plastic deformation, shall, shell stability, spherical shell, shell signeture buckling

ABSTRACT: The limiting equilibrium of a sloping spherical shell is studied on the basis of the Tresk criterion and the associated law of flow. The shell considered here is circular in plan, edge-reinforced, and loaded by a uniformly distributed transverse loading. It is shown in Fig. 1, where the shell thickness is 2h, R is the radius of the shell in plan, and R₂ is the radius of curvature. The loading

intensity q (the maximum bearing capacity of the shell) is sought. It is assumed that: 1) deflections and deformations of the shell are small; 2) the Kirchoff-Lyav hypothesis is satisfied; 3) the shell material is elasto-plastic and in the limiting condition is totally plastic; and 4) the limiting condition is the threshold of loss of stability. A cylindrical coordinate system is adopted and dimensionless parameters describing displacements and rates of displacement under load are Card 1/2



DUMENYDR, V.M., gornyy inch.; SPAENFNRO, V.I., gornyy inzh.; SHABIIY,
V.I., gornyy inch.; KKOYKA, I.Ye., gornyy inzh.

Aeration of mines by a reactive ventilation equipment. Gor.
zhur. no.10:76-77 0 '65.

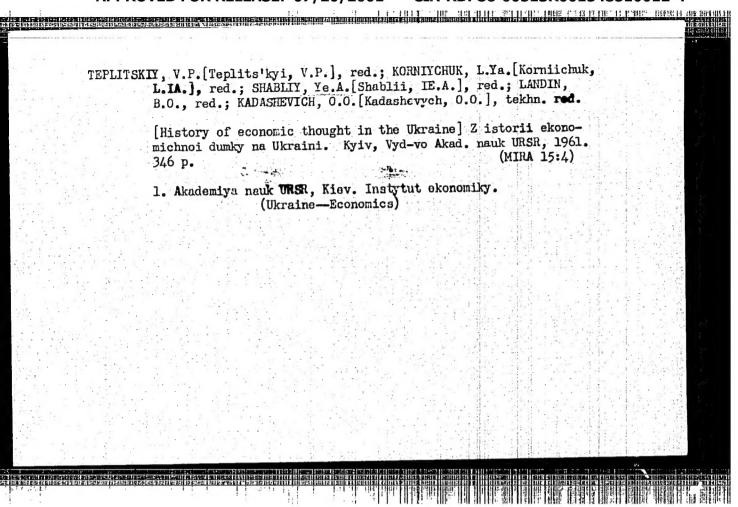
(MTRA 18:11)

1. Krivorozhsky gornorudnyy institut (for Dubenyuk, Semenenko).
2. Novo-Krivorozhskiy gornorbogatitel'nyy kombinat (for Kikovka, Shabliy).

FIL'KOV, Nikolay Iosifovich; ; SHABLIY, Vladimir Maksimovich; MAYZEL',
Mark Moiseyevich; SOBAKIN, V.V., inzh., red.; VOROĒ'YEVA, L.V.,
tekhn. red.

[Repair of the trucks of the TE3 diesel locomotive]Remont telezhek teplovoza TE3. Moskva, Transzheldorizdat, 1962. 57 p.
(MIRA 15:12)

(Diesel locomotives—Maintenance and repair)



"APPROVED FOR RELEASE: U// 20/ 2001 CAT TO THE TENED TO BE A POST TH SUPHUNENKO, R.S.; PRITYKIN, D.P.; NOVIKOV, B.G.; KISSIN, D.A.; BERSHTKYN, R.S.; SHABLIYENKO, I.D. Scrubbing of sintering furnace gas. Metallurg 9 no.10:14-15 (MIRA 18:1) 1. Zavod "Zaporozhstal!".

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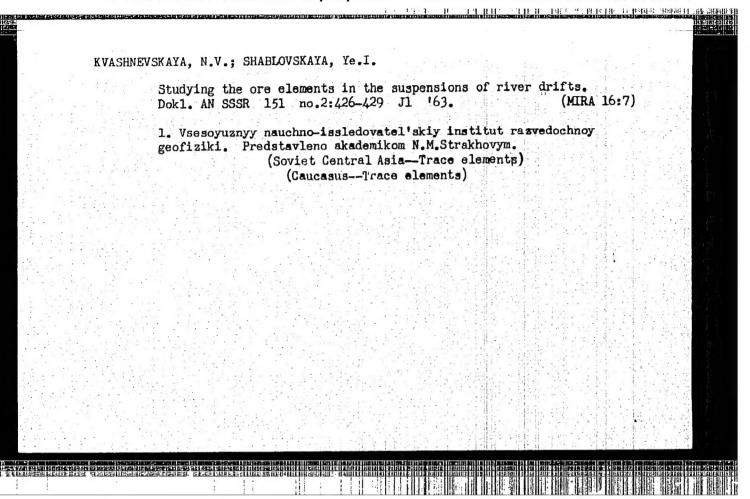
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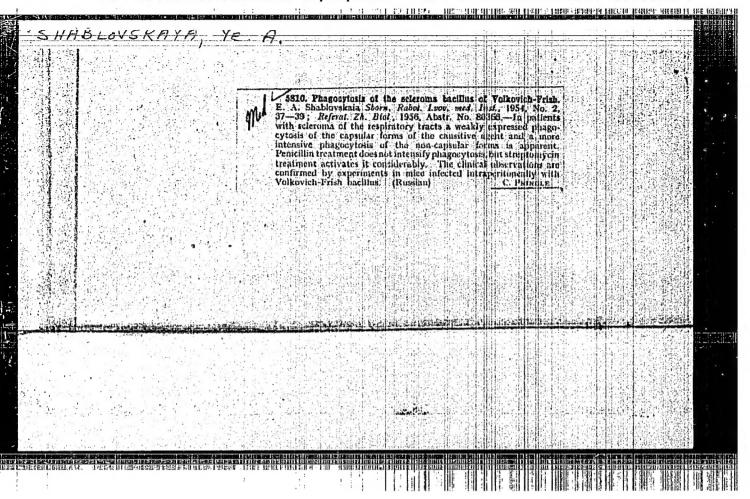
ZABUSELOV. N. (Novokuznetsk); NACORNYY, A.; ERYZGALOV, P.; SHABLOV, V. (Vologda); LARIONOV, dotsent (Moskva); MIROSHNICHENKO, V. (Sverdlovskaya obl.)

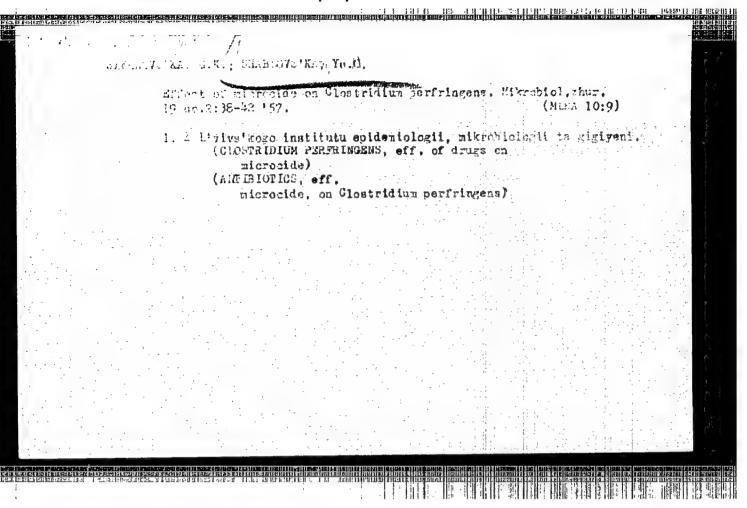
Readers' letters. Pozh. delo 9 no.9:30-31 S '63. (MIRA 16:10)

1. Sotrudnik Rostovoskogo-na-Ben Upravleniya pozharnoy okhrany (for Nagornyy). 2. Nachal'nik Yelabuzhskoy gorodskoy pozharnoy chasti, Tatarskaya ASSR (for Bryzgalov).

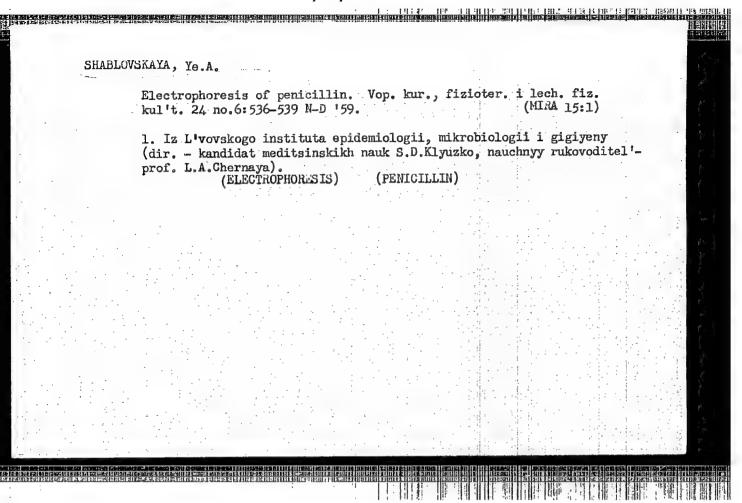
(Fire prevention)







SHABLOVSKAYA, Ye.A., Cand Med Sci — (diss) "Study during of the microbe flora, changes occurring in the organism, and also of penicillin electrophoresis as a method of non-specific prophylaxis." L'vov, 1959, 15 pp (Min of Health UKSSR. L'vov State ed Inst) 200 copies (KL, 35-59, 117)



SOV/16-59-6-34/46 17(2) AUTHORS: Chernaya, L.A., Shablovskaya, Ye.A., Kovtunovich, L.G. and Kaplina, Z.I. TITLE The Variation of Clostridium Perfringens, II. The Variation of Clostridium perfringens During Prolonged Existence in the Body With Experimental Dormant Gas Gangrene Infection. Author's Summary. Zhurnal mikrobiologii, epidemiologii i immunobiologii. 1959, Nr 6. PERIODICAL: pp 127-128 (USSR) ABSTRACT: A study was made of the variation of Clostridium perfringens in the conditions of a dormant gas gangrene infection. The foci of the dormant infection were created in guinea pigs and white mice by administering the corresponding microbes in lanoline. At regular intervals bacteria were isolated and tested for variation. The tests revealed three types of bacterium: 1) typical bacteria in the S form; 2) bacteria with changed cultural, morphological and tinctorial properties and 3) bacteria with very pronounced changes in their properties (in extreme cases their virulency and toxigenicity could not be restored even by repeated passages in animals). In the first month 75% of the strains isolated were of Type I. In the 4-6th month 31.8% were of type III and only 8.9 - 10.9% of Type I. In the 7-12th month 47.8% of the strains were of Type III. Poly-Card 1/2

SOV/16-59-6-34/46

The Variation of Clostridium Perfringens. II. The Variation of Clostridium Perfringens During Prolonged Existence in the Body With Experimental Dormant Gas Gangrene Infection. Author's Summary.

infection in conjunction with Staphylococci or Salmonella paratyphi C and D led to more pronounced and frequent variation than monoinfection with Clostridium perfringens alone (72.6% compared to 42.2%). No changes in the antigen structure of the varied strains was noted, although their agglutination reaction titer was one step higher than that of the original Clostridium perfringens serum. The tests showed, then, that prolonged existence of Clostridium perfringens in the body during dormant gas gangrene infection led to a weakening of all the bacterium's properties, but particularly its virulency and toxigenicity. In most cases, however, pathogenicity could be restored by passages through animals.

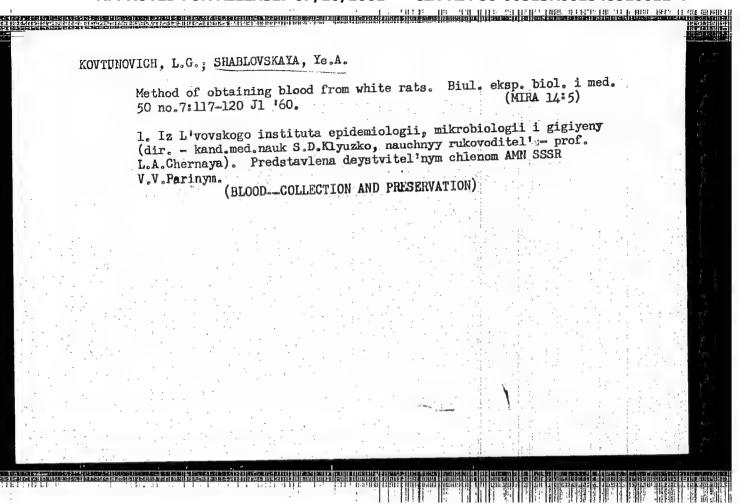
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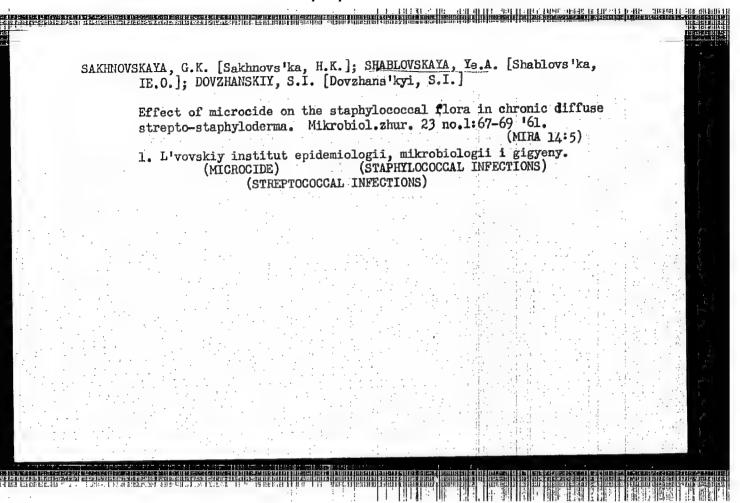
L'vovskiy institut epidemiologii, mikrobiologii i gigiyeny (L'vov Institute of Epidemiology, Microbiology and Hygiene)

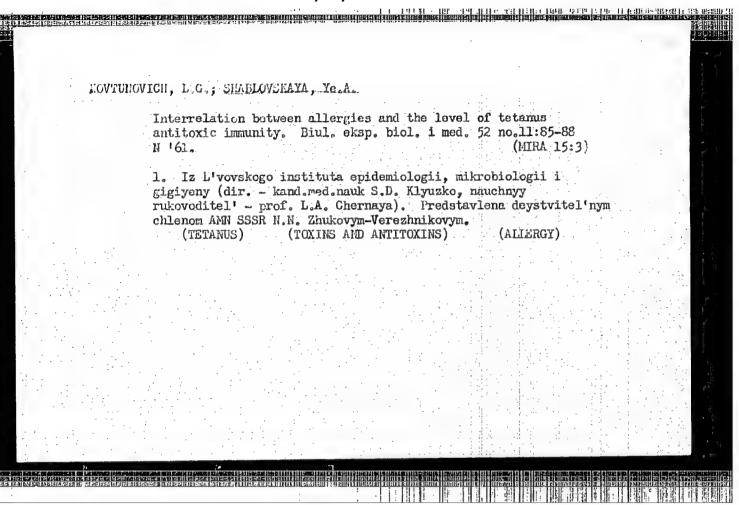
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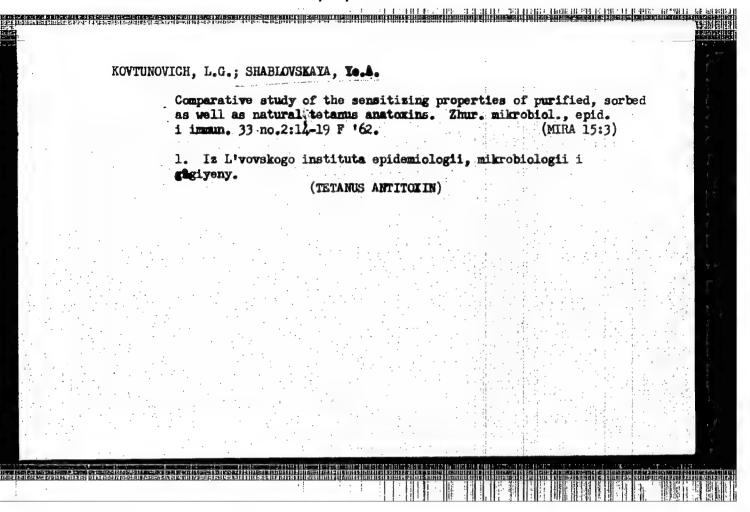
February 10, 1958

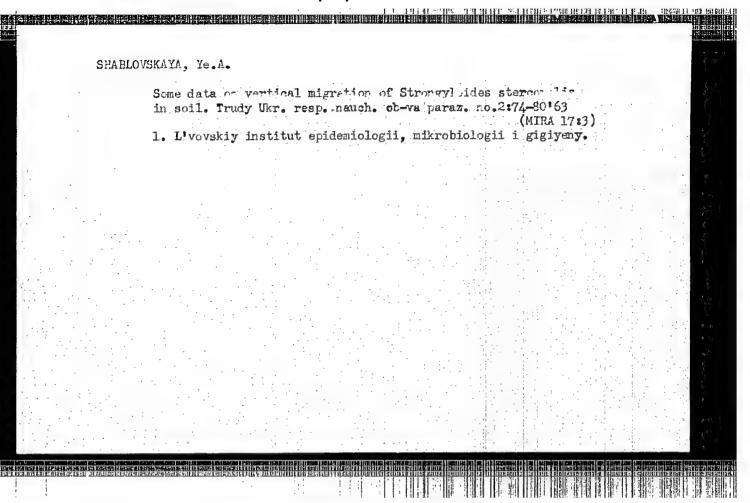
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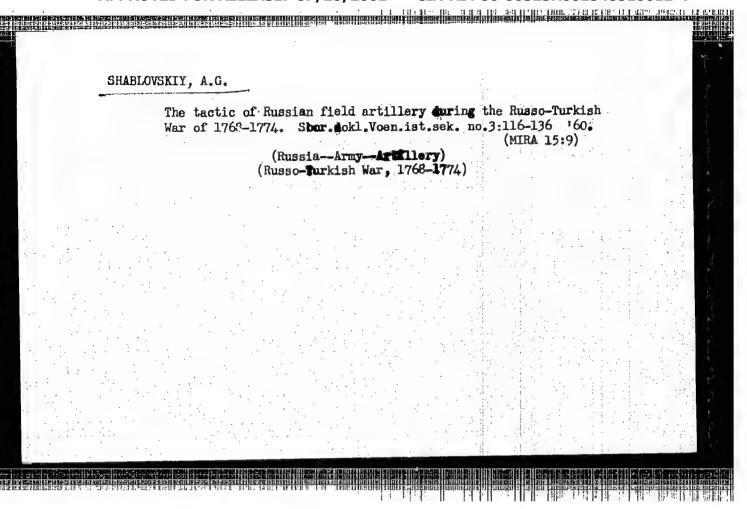


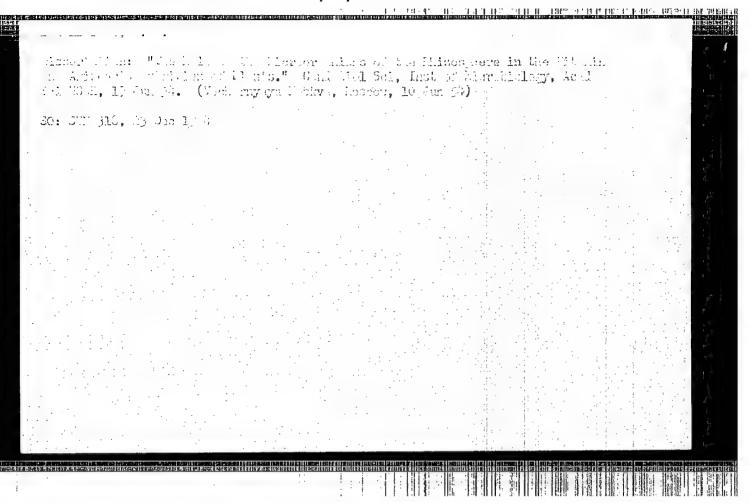


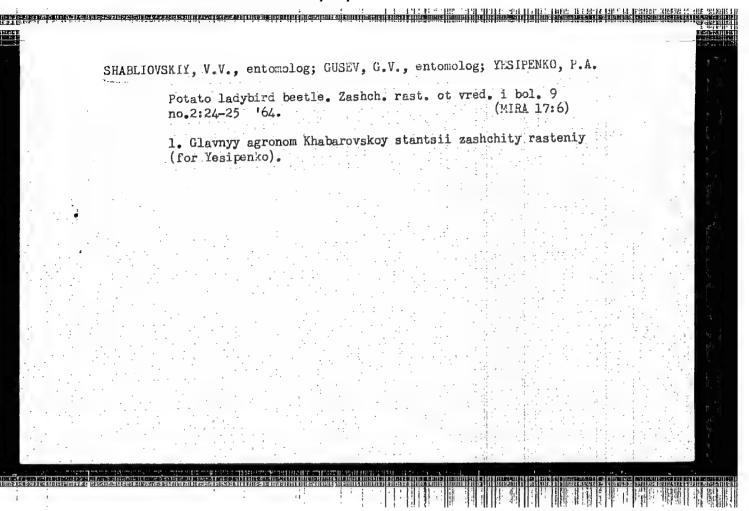






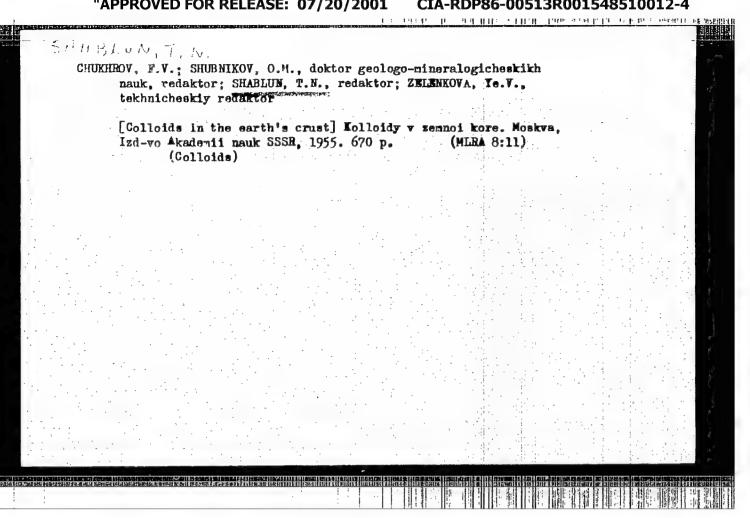




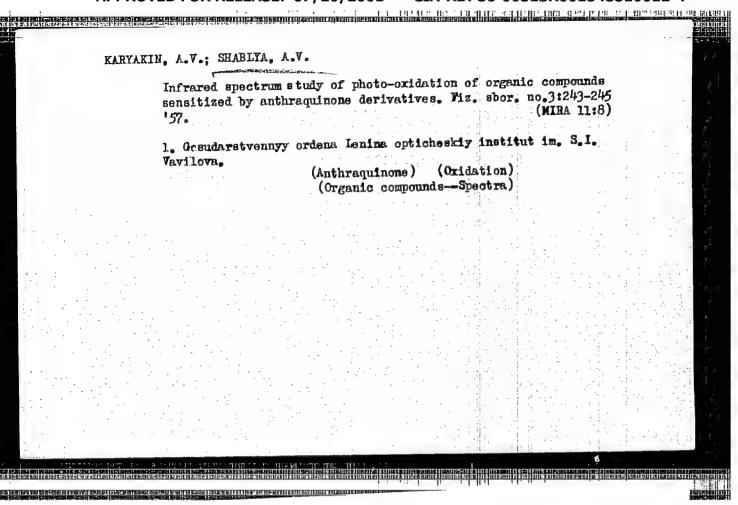


EWT(d)/EWT(m)/EWP(k)/EWP(w)/EWP(v) IJP(c) T. 38998-66 UR/0198/66/002/007/0050/0057 SOURCE CODE: ACC NR: AP6026794 AUTHOR: Shabliy, O. N. (Ternopol'); Kupriychuk, P. F. (Ternopol') ORG: Ternopol' Branch, L'vov Polytechnic Institute (Ternopol'skiy filial L'vovskogo politekhnicheskogo instituta) TITLE: Determining the load capacity of shallow shells of revolution SOURCE: Prikladnaya mekhanika, v. 2, no. 7, 1966, 50-57 TOPIC TAGS: revolution shell, shallow shell, shell capacity, load capacity, limit equilibrium, shell buckling, control shell, shallow conical shell structure, cyclic lead, she structure strain placticity
ABSTRACT: The possibility of obtaining the unique solution in determining the loadcarrying capacity of a shallow shell of revolution is studied. The authors base their analysis on the Tresca criterion and the associated law of flow, using the concept of the "neutral" surface of the shell. A rigid-plastic shell of a circular or annular planform under symmetrical loading is discussed. The validity of the Kirchhoff-Love hypothesis is assumed, as are small displacements and strains in the shell material, which becomes completely plastic in the limit state (prior to buckling). Equations of equilibrium for a shallow shell of revolution are derived, taking into account the rates of strain in the radial and circumferential directions and the rate of variation of the middle-surface curvature of the shell. Using these equations, the limit equilibrium (which determines the load capacity of shallow

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conical shells) under combined is analyzed, expressions for and the limit-equilibrium constructed. An analogous inverse rotating shallow conical sheet and to professional shallow conical sheet and to professional shallow.	r determining the larves for shells of estigation is conducted fixed along its	imit-state load various geome cted of the li large radius	parameters are tric parameters mit equilibrium and subjected at	derived, are con- of a the free	
end to uniformly distributed 2 figures and 29 formulas.	iongroudinar and	tacerai loads;	Orig. art. has	[VK]	7 c
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LUMP FOR DE SPECTISCOPY. Vol. 1: Molecular Spectroscopy) [L'vow] Ind. D'vowskogo unir-ta, 1977. 499 p. 4,000 copies printed. (Series: Its: Pizzchnyz zbirnyk, vyp. 3/8/) Additional Sponsoring Agency: Akademiya nauk SSSR. Komissiya po spektroskopii. Ed.: Jazer, S.L.; Tech. Ed.: Saranyuk, T.V.; Meliprial Board: Landsters, d.S., Academician (Resp. Ed., Deceased), Pabelinskiy, I.L., Doctor of Physical and Mathematical Sciences, Pahrikars, V.A., Doctor of Physical and Mathematical Sciences, Kornitady, V.A., Condidate of Technical Sciences, Rayskiy, S.M., Candidate of Physical and Mathematical Sciences, Rayskiy, S.M., Candidate of Physical and Mathematical Sciences, Rijsovskiy, L.K., Candidate of Physical and Mathematical Sciences, Rijavsky, L.K.,	lversytet
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Favlovskaya, T. Ye., and A.G. Pasynskiy. Variation in Absorption Spectra of Protein Solutions Due to Ionizing Radiation in Air and in Vaccus	T. Ye., and A.G. Pasynskiy. Variation tion Spectra of Protein Solutions Due to Radiation in Air and in Vacation
Levshin, L.V., and A.P. Khovanskiy. Spectroscopic Study of the Ionization of Molecules of Acridine Compounds	o, and A.P. Khovanskij. Spectroscopic the Ionization of Molecules of Acridine
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USSR/Physical Chemistry - Radiation Chemistry, Photochemistry, Theory of Photographic Process.

B-10

Abs Jour: Referat. Zhurnal Khimiya, No 2, 1958, 3912.

: A.V. Karyakin, A.V. Shablya. Author

: Academy of Sciences of USSR. : Study of Organic Compound Photo-Oxidation Sensitizing by Inst Anthraquinone Derivatives Using Infrared Absorption Spectra. Title

Orig Pub: Dokl. AN SSSR, 1957, 112, No 4, 688-691.

Abstract: The oxidation of benzaldehyde, tetralin and isopropylbenzene was carried out with uninterrupted bubbling with 02 and irradiation by Hg-tubes SVDSh-250 and SVDSh-500 with light filters. Anthraquinone (I), & -oxyanthraquinone (II), (3 -aminoanthraquinone (III), anthraquinone (IV), A -chloranthraquinone (V), & -oxyanthraquinone (VI), & -aminoanthraquinone (VII) and 1,4-dioxyanthraquinone (VIII) served as sensitizers. The reaction was followed by the appearance of OH

: 1/2 Card

USSR/Physical Chemistry - Radiation Chemistry, Photochemistry, Theory of Photographic Process.

B-10

Abs Jour: Referat. Zhurnal Khimiya, No 2, 1958, 3912.
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absorption bands (6800 and 4220 cm⁻¹). I to V sensitize oxidation, and VI to VIII do not, which the authors connect with a strong fluorescence extinguishing in I to V by oxygen and the presence of a triplet level in I to V; the fluorescence of VI to VIII is not extinguished by oxygen. The initial reaction stage is the transition of sensitizer S molecule firts into the excited and, after that, into the triplet state, annexation of 02 with the formation of the biredical .SO2., which starts the oxidation chain reaction by converting the oxidized molecule into the biradical state (oxidation of benzaldehyde) or by dehydrogeneting it with the radical formation (oxidation of tetralin and isopropylbenzene).

Card .

cuum. By means of these methods the absorption bands of the solvent which are very intensive in this, spectrum range are removed entirely. The absorption spectra of the mentioned substances are included

20-6-21/42

Structure of 9-Aminoacridine According to Spectrum Data

in figure 1, the frequencies in table 1. Herefrom it is to be seen that 1- and 2-aminoacridine have two narrow absorption bands with a frequency of 3410 and 3405 cm-1. These are generally classed with the symmetrical and the antisymmetrical oscillations of the MH2 the symmetrical and the antisymmetrical oscillations of the group. The values of the frequencies agree well with those of the group. The values of the frequencies agree well with those of the group. The values of the frequency of a comparison the authors draw the conclusion that the frequency 3440 cm-1 in the 9-amino-crs draw the conclusion that the frequency 3440 cm-1 in the 9-amino-crs draw the conclusion that the frequency 3440 cm-1 in the 9-amino-cridine also shall be put to the oscillation frequency of the acridine this frequency still thereto corresponds to a frequency in Although this frequency still thereto corresponds to a frequency although this frequency still thereto corresponds to a frequency in the acridine ion, it is due to the oscillations of the group. MH the case that the nitrogen of the heterocycle is tetravalent for the case that the nitrogen of the heterocycle is tetravalent and positively charged. If an inside ionized structure of the 9-aminoacri dine is assumed as (II)

(11)

then the frequency decrease of the fluctuations of the group NH, compared to secondary amines as well as pyrrhol and indol, may be defined as consequence of the presence of a positively charged ni-

Card 2/4

20-6-21/42

Structure of 9-Aminoacridine According to Spectrum Data

is a la company de la comp

trogen. The second band with a frequency 3520 cm 1 being of much more importance than for the imine group, has to be arranged analogically to the NH group possessing a bivalent negatively charged nitrogen. Further proofs for the inside ionized structure, among others for acridone, are mentioned, too. Figure 2 gives absorption spectra in the range of from 1700 to 700 cm-1, meanwhile the frequencies are concentrated in table 2. From table 2 is to be seen that 1, 2-aminoacridine and 9-aminoanthracene posses only one band with a frequency of 1640 - 1650 cm⁻¹. It is assigned to the deformation oscillation of the NH, group, whilst 9-aminoacridine shows 2 bands (1650 - 1570 cm-1). The latter frequency has to be put into connection with the deformation oscillations of the group > *NH, where the nitrogen belongs to the heterocycle. The spectrum data additionally confirm the conclusion originally drawn that 9-aminoacri dine possess the structure of an acridone-imine with inside ionized structure. The same was confirmed by luminescence spectra (ref. 8) at different pH. At aminopyridine tautomerism is not to be assumed, being true in the case of amino-chinoline, too. There are 2 figures, and 9 references, 6 of which are Slavic.

Card 3/4

"APPROVED FOR RELEASE: 07/20/2001 CIA-

CIA-RDP86-00513R001548510012-4

Structure of 9-Aminoacridine According to Spectrum Data

PRESENTED: May 22, 1957, by A.N. Brenin, Academician

SUBMITTED: May 17, 1957

AVAILABLE: Library of Congress

Card 4/4

AUTHORS: Shablya, A.V. and Karyakin, A.V.

Spectra of Chlorophyll and its Analogies in the Adsorbed State
(Spektry khlorofilla i yego analogov v adsorbirovannom sosteyanii)

PERIODICAL: Optika i Spektroskopiya, 1958, Vol 5, Nr 1, pp 44-50 (USSR)

ABSTRACT:

The authors investigated the effect of molecular oxygen, water vapour. ethyl alcohol, benzene and other substances on fluorescence of chlorophyll a + b, pheophytin a + b and of phthalocyanins of magnesium, zinc and without metal, adsorbed on magnesium oxide, silica gel and aluminium exide under the conditions identical with those described in Ref 1. The fluorescence spectra of the adsorbed dyes were recorded using an ISP-17 mirror monochromator with a glass prism. Photomultipliers were used as receivers and the fluorescence was excited with a group of lines near 365 my from a mercury quarts lamp SVDSh-250-3. The diffuse reflection spectra were measured using a recording spectrophotometer SF-iM. The positions of the absorption and fluorescence maxima of the studied dyes are given in the table Figs 1 and 2 give the changes of the fluores sense and absorption spectra of Mg phthalocyanin after heating under vacuum at various temporatures. Fig 3 shows quenching of Mg phthalocyania fluorescence by exygen. Fig a shows the effect of water waptur on the

SOV/51-5-1-8/19

Spectra of Chlorophyll and its Analogues in the Adsorbed State

fluorescence spectrum of chlorophyll a + b. Figs 5 and 6 show the effects of vator vapour and othyl alcohol on the fluorescence spectra of chlorophyll a + b and Mg phthalocyanin respectively. The fluorescence and absorption spectra of the dyes studied in the adsorted state were displaced with respect to the same spectra where these dyes were in solution. Adsorption of water vapour, ethancl, ether and other substances produces changes in the fluorescence spectra of adsorbed dyes in such a way as to make these spectra resemble more closely those obtained in solution. Oxygen produces uniform quenching of the fluorescence spectra. The results do not confirm Gachkevskiy's suggestion (Refs. 1, 2) that the absorption and fluorescence spectra of chlorophyll and phthalocyanin are due exclusively to attachment of an oxygen-containing molecule to the central Mg atom, since in similar molecules which do not contain lig the absorption and flucroscence spectra are also observed. The authors thank A.N. Terenin for suggestion of this work and his advice. There are 6 figures, 1 table and 10 references, 8 of which are Scriet, 1 American and 1 German.

Card 2/2

ASSOCIATION: Gosudarstvennyy opticheskiy institut im. S.I. Vavilova (State Opti zal Institute imeni S.I. Vavilov) 1. Chlorophylls-Fluorescence 2. Chlorophylls-Fl

SUBLITTED: January 21, 1958

phylls-Spectra 3. Magnesium phthalocyanir-Fluorescence 4. Magnesium phthalocyanir-Spectra

SOV/51-5-6-4/19

AUTHORS:

Karyakin, A.V. and Shablya, A.V.

TITLE:

Oxygen Quenching of Fluorescence of Adsorbed Chlorophyll and its Analogues (Tusheniye kislorodom fluorestsentsii khlorofilla i yego analogov v adsorbirovannom sostovanii)

PERIODICAL:

Optika i Spektroskopiya, 1958, Vol 5, Nr 6, pp655-662 (USSR)

ABSTRACT:

The authors studied oxygen quenching of fluorescence of chlorophyll a+b, pheophytin a+b, zinc, magnesium and metal-less phthalocyanin, adsorbed on silica gel. The effect of water and ethanol molecules on the fluorescence spectra was also studied. Phthalocyanins were adsorbed as vapours under conditions of high vacuum. Chlorophyll and pheophytin were adsorbed from alcehol solutions and the samples were then outgassed under high vacuum at room temperature. Fluorescence of adsorbates was excited with the 366 mp line from a mercury lamp SVDSh-250 with two filters UFS-4 and SZS-10. A glass mirror monochromator ISP-17 (GOI system) with a mechanical scan of light was used. A photomultiplier FEU-22 connected to a self-recording electronic potentiometer EPPV-51 was used to measure the intensities. Table 1 gives the positions of the absorption and fluorescence maxima of the five substances studied. Figs 1 and 2 show the effect of water and ethanol vapours (Fig 1) and of oxygen (Fig 2) on the fluorescence

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Oxygen Quenching of Fluorescence of Adsorbed Chlorophyll and its Analogues

spectra of chlorophyll a+b (Figs la, 2a) and of Mg phthalocyanin (Figs 1b, 2b). Fig 3 shows the quenching effect of oxygen on the fluorescence of the five substances studied as a function of oxygen pressure in mm Hg (abscisse). The quenching effect (ordinate) is given in the form of two ratios J_{ϕ}/J_{p} and J_{ϕ}/J_{o} , where J_{o} is the initial fluorescence intensity and J_p is the intensity at a given pressure of oxygen. Table 2 gives the mean values of the excited-state lifetimes of chlorophyll and its analogues, calculated from the slopes of the straight lines $J_0/J_0=f(\mathfrak{p})$ in Fig 3. These calculated values are repeated in Table 3 (col. 2) and are compared with the excited state lifetimes measured with a fluorimeter (col. 3). The authors make the following conclusions. (1) The fluorescence spectra of the five substances studied, adsorbed on silica gel, are dispersed and broadened compared with the fluorescence spectra of the same substances in ethanol, acetone, ether and other solutions. (2) Oxygen is found to quench the fluorescence of adsorbates. (3) Vapours of water, ethanol, ether, etc., were found to alter the fluorescence spectra of adsorbates in such a way as to make them similar to the spectra of solutions.

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Oxygen Quenching of Fluorescence of Adsorbed Chlorophyll and its Analogues

(4) The anomalous effects reported by Gachkovskiy (Ref 4) for the five substances discussed here when adsorbed on Mg0 were not observed when silica gel was used. The authors thank A.N. Terenin who directed this work. There are 3 figures, 3 tables and 22 references, 12 of which are Soviet, 5 American, 4 mixed and 1 Dutch.

SUEMITTED: January 21, 1958.

Cards 3/3

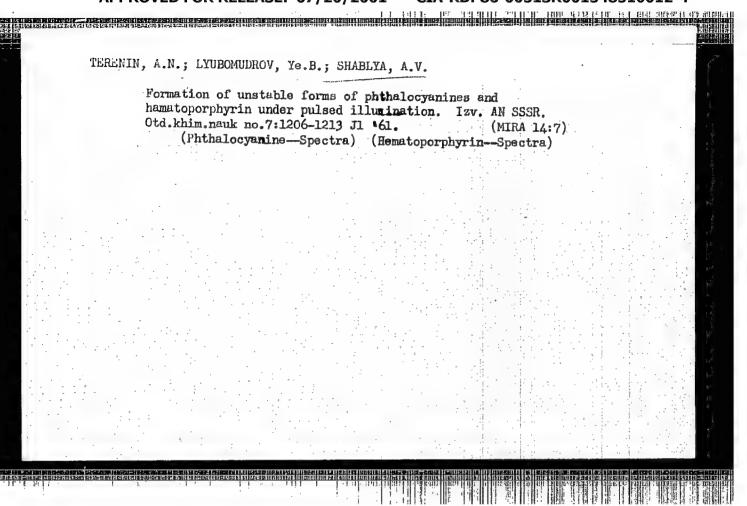
83925 S/051/60/009/004/026/034 5.5310 E201/E191 AUTHORS: Shablya, A.V., and Terenin, A.N. The Spectrum of a Negative Phthalocyanin Molecular Ion TITLE: PERIODICAL: Optika i spektroskopiya, 1960, Vol 9, No 4, pp 533-535 The absorption spectra of negatively charged molecules TEXT: of naphthalene, anthracene, phenanthrene, etc., consisting of bands in the visible region, were reported by several workers (Refs 1,2). These molecular ions were produced by reacting solutions of such hydrocarbons with metallic sodium in vacuum (Ref 3). The same technique was employed to produce molecular negative ions of magnesium phthalocyanin and of chlorophyll in 10-5 mm Hg vacuum. Tetrahydrofuran or diethyl ether were used as solvents. The concentration of the solutions was about 10-3 mole/litre. vacuum cell employed by the authors is shown schematically in Fig 1. The solutions were poured into branch C of the cell (Fig 1) which contained a sodium mirror. The absorption spectra, recorded using spectrophotometers $(\Phi-2M)$ (SF-2M) and $(\Phi-4)$ directly after treatment with sodium (Fig 2), showed that the new product had a spectrum with maxima at 570, 640 and 950 mm (the latter was weak). After 40 hours the 950 my band disappeared completely and new tanda Card 1/2

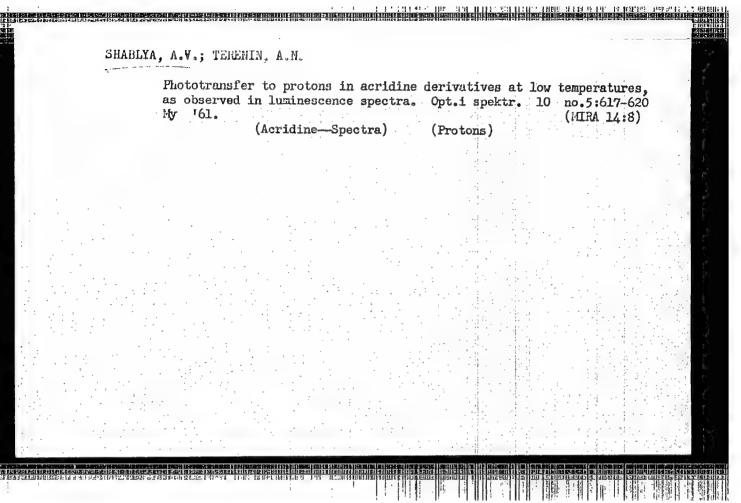
83925 S/051/60/009/004/026/034 E201/E191

The Spectrum of a Negative Phthalocyanin Molecular Ion appeared at 530 and 790 mu. When air was let into the cell original phthalocyanin was rapidly generated; it had an absorption spectrum with maxima at 610, 640 and 675 my. It was concluded that the primary product, produced by capture of sodium electrons by the dye, was first adsorbed on the metal. The observed absorption spectrum and red colour were due to a more stable secondary product produced by an interaction of primary ionic radicals with each other and with the metal (spectra of the primary products were not observed at all). Experiments with chlorophyll gave no interpretable results because moisture could not be removed entirely. Reaction of metal-less phthalocyanin with sodium produced sodium phthalocyanin. Acknowledgements are made to P.A. Moshkin for supply of pure tetrahydrofuran. There are 2 figures and 9 references: 3 Soviet, 4 English and 2 French.

SJBMITTED: May 20, 1960

Card 2/2





ACCESSION NR: AP4043023 S/0051/64/017/002/0298/0299

AUTHORS: Kholmogorov, V. Ye.; Shablya, A. V.

TITLE: EPR investigation of the products of dark reduction of phthalocyanines by metallic sodium

SOURCE: Optika i spektroskopiya, v. 17, no. 2, 1964, 298-299

TOPIC TAGS: phthalocyanine, sodium, electron paramagnetic resonance, absorption spectrum

ABSTRACT: This is a continuation of earlier research (A. V. Shablya, A. N. Terenin, Opt. i spektr. v. 9, 533, 1960) on the ion-radical of phthalocyanine of magnesium (MgPhc). All experiments were carried out in vacuum $(10^{-4}-10^{-5}$ mm Hg) with MgPhc solutions in tetrahydrofurane at concentrations $10^{-3}-10^{-4}$ m/1. A special cuvette made it possible to measure the absorption spectra and the electron paramagnetic resonance (EPR). Metallic sodium in the form of a mirror was

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ACCESSION NR: AP4043023

produced in the same cuvette by thermal decomposition of sodium azide under continuous evacuation. The apparatus had a concentration sensitivity 5 x 10⁻¹² mole and was calibrated against a DPPH EPR signal. The tests showed that the product produced after the interaction between the MgPhc and the sodium has an absorption spectrum with maxima at 420, 530, 570, 640, and 950 nm (curve 1 of Fig. 2), in agreement with the earlier results. All the maxima disappeared when oxygen was admitted into the reaction tube (curve 3). A similar result is obtained if no care is taken to eliminate the absorbed water prior to the experiment (curve 2). The results indicate that two products result from the reaction, of which only one produces an EPR signal. The factors contributing to each product are briefly discussed. Orig. art. has: 2 figures.

ASSOCIATION: None

SUBMITTED: 080ct63

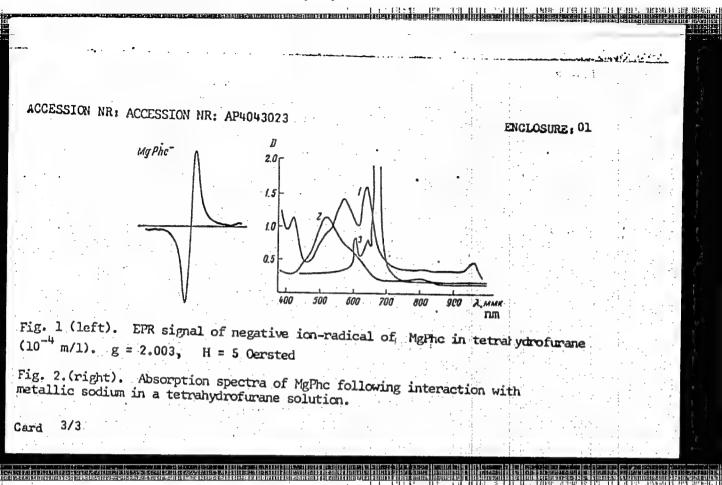
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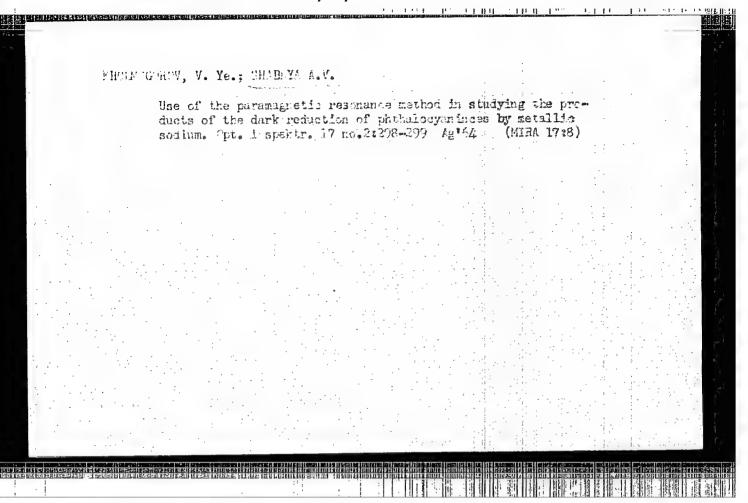
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ACCESSION NR: AP5018090 UR/00	20/65/163/001/0157/0160
AUTHOR: Chables A W. Lachker C T Terent	n A N (Academician)
AUTHOR: Shablya, A. V.; Lashkov, G. I.; Tereni	
TITLE: Spectral investigation of the reversible	e phototransier of protons in the
sublimated binary films of organic compounds at	low temperatures
11 15 15 15 15 15 15 15 15 15 15 15 15 1	
SOURCE: AN SSSR. Doklady, v. 163, no. 1, 1965,	157-160
TOPIC TAGS: fluorescence spectrum, proton photo	
acceptor, acid strength, hydrogen bond, vacuum	sublimation, reversible phototrans.
fer, excess oscillation energy, excited state,	photon emission
ABSTRACT: Proton phototransfer, first revealed i	by the reversible change in the lumi-
nescence spectrum of a film of acridine sublimate shortwave UV light deprotonized the acridine cat	ted together with solid acids, when
cation being subsequently regenerated by heating	of the film to T = 200°K in derk-
ness (A.N. Terenin, A.V. Karyakin, DAN, 8, 425, 1947)	
der the same conditions between "amphoteric" mol	lecules with both antidonor and an-
ti-acceptor groups at their ends. Subsequently it	was discovered that in liquid and
frozen solutions the proton affinity of the acce	eptors and denors in the excited
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त्र प्रतिकार स्टब्स्य विकास स्टब्स्य कार्य स्टब्स्य क्षेत्र कार्य कार्य कार्य कार्य प्रतिकार कार्य प्रतिकार का इस्तिकार स्टब्स्य कार्यकार कार्य	

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state differs from that in the non-excited state. In this connection, the authors investigated the vacuum deposition of donor-acceptor mixtures on using 3.6 diaminoacridine and 3-aminoacridine as the bases, i.e. the proton acceptors and 2-naphthol and oxalic and salicyclic acids as the proton donors and employing the vacuum sublimation of both components. The sublimated film was exposed to 298°K for 15 minutes in darkness, whereupon it was illuminated with a mercury lamp, reheated, and refrozen, with corresponding changes in the measured fluorescence spectra. The stages of the process of formation of the hydrogen bond during cooling and the transition of the proton under illumination from salicylic acid and 2-raphthol to 3,6-diaminoacridine could be traced in nonpolar solvents. The experiments revealed that thermal energy at room temperature is sufficient for the transfer of the proton from a strong acid to an acridine base. At 90% in the rigid sublimated film there is a need for an excess oscillational energy imparted to the hydrogen bond -0 ... H-A, for the transfer of the proton to the anion. When selecting organic acids as the proton donors, strength of the acid, pK, may tentatively be used as the criterion of the behavior of these acids in crystalline state. Schematically, the reversible phototransfer of the proton from AHT to 0" may proceed in two ways: in the fundamental state, immediately following the act of the emission of the proton hy by the protonized acceptor, or, in the excited state of the protonized acceptor, owing to the excess oscillational energy on excitation by larger photons.

Card 2/3

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- I. '	Lashkov, G. I.;	Shablya, A. V.			
CRG:	none		1415		が影響
TITLE	Photochromatic t	ransformations in	Epiropyran by 1		
SOURCE	: Optika i spektr	oskopiya, v. 19, ne	. 5, 1965, 821-82	10=0410 6	All Tables
TOPIC	TAGS: computer te scence, fluorescen	chnology comme			istry,
ABSTRA	CT: J. Hirabberg	(The New Scientist, being promising co	2 June 1960, The mpounds for use in	photochemical men the memory unit	s of
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transf were s spectr	ors because of the primations in 1,3,3-tudied on the basis ms. The absorptions of at least 2 ms.	of the changes in a spectrum of spir	the absorption an opyran was a super	n-6'-mitrow-8-bro d luminescence position of the	edne 💉
transf were s spectr	ers because of their ermations in 1,3,3- tudied on the best	of the changes in a spectrum of spir	the absorption an opyran was a super	n-6'-mitrow-8-bro d luminescence position of the	edne 💉

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ACC NR: AP5027679

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during interpretation of the spectrums of fluorescence excitation. The position of the long-wave maximum changed according to the region of the luminescence spectrum from which the recording of the excitation function was made. The sequence of isomer varieties, which formed during photocoloring, and their relative stability could be studied only under deep cooling in a rigid medium. In fact, an isomer having a long-wave absorption ($\kappa_{\rm max} = 539~{\rm m}\mu$) and also luminescence was observed during irradiation by ultraviolet light of the discolored solutions of spiropyran cooled to 4 or 70K. A slight increase in temperature (to 83K) resulted in the formation of the next isotope according to stability having an absorption at $\kappa_{\rm max} = 520~{\rm m}\,\mu$. This isomer was transformed at 90K into the other isomer having its spectral absorption maximum at $\kappa_{\rm max} = 505~{\rm m}\,\mu$. The author thanks A. B. Terenina and M. V. Savost'yanova for their interest in his work. Orig. art. has:

SUB CODE: 09,07/ SUBM DATE: 10Apr65/ ORIG REF: 002/ OTH REF: 006

2/2

L 31509-66 ENT(m)/ENP(j)/T IJP(c) DS/RM ACC NR: AP6013035 SOURCE CODE: UR/0051/66/020/004/0738/0740 Shablya, A. V.; Demidov, K. B.; Polyakov, Yu. N. AUTHOR: 47 ORG: none TITLE: Measurement of the quantum yields of photochromic reactions of spiropyrans in polymer media by a luminescence method SOURCE: Optika i spektroskopiya, v. 20, no. 4, 1966, 738-740 TOPIC TAGS: luminescence, quantum yield, organic solvent, polymer chain, Color, PHOTOCHRONIC. EFFECT, quantum year, or photochronic phenomena (reversible spectral changes induced by radiations of different wavelengths), especially in spiropyrans, but the slight attention paid so far to the quantum yield of this process, the authors have determined the quantum yields by determining the rate of photocoloring of various bromo- and nitro-derivatives of spiropyran, introduced into polymers. This method is claimed to be simpler than the absorption method used by other investigators, and requires a smaller sample. The theory of the method is briefly outlined. The tests established the presence of appreciable colored fluorescence in the investigated spyrans in the polymer chains, in analogy with the fluorescence in solution, previously observed by one

Card 1/2

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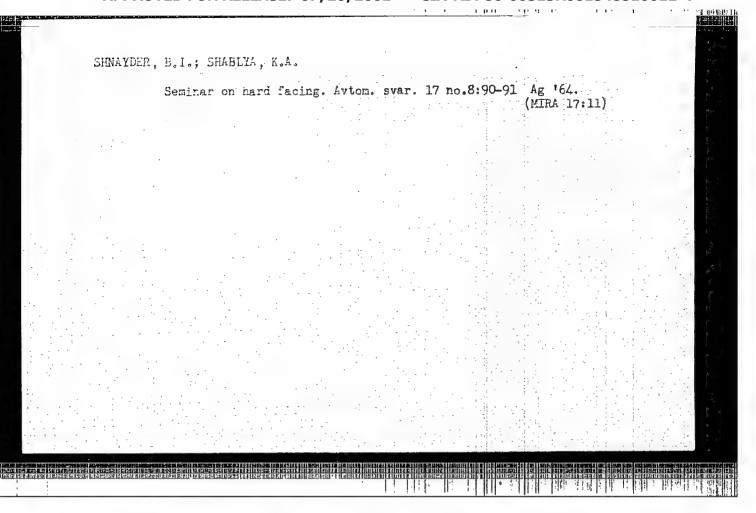
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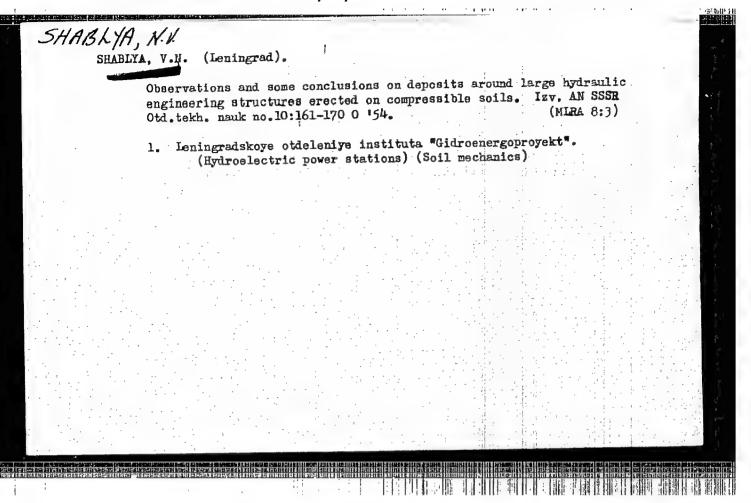
ACC NR: AP6013035

of the authors (Shablya, with G. I. Iashkov, Opt. i spektr. v. 19, 821, 1965). The samples were prepared by dissolving the polymer spiropyran in a solvent and slowly evaporating the mixture to form a thin film. When irradiated with ultraviolet light the film colored, and subsequent exposure to daylight removed the coloring. The quantum yield was determined by using a calibrated photocell. The values obtained for the quantum yields are tabulated; they exceed those obtained for solutions, suggesting that the polymer host contributes to a more effective formation of the colored fluorescence. The authors thank A. N. Terenin and M. V. Savost'yanova for interest in the work and for valuable advice, and M. N. Smolkin for calibrating the photocell. Orig. art. has: 1 figure, 3 formulas, and 1 table

SUB CODE: 20/ SUBM DATE: 19Jun65/ ORIG REF: 001/ OTH REF: 008

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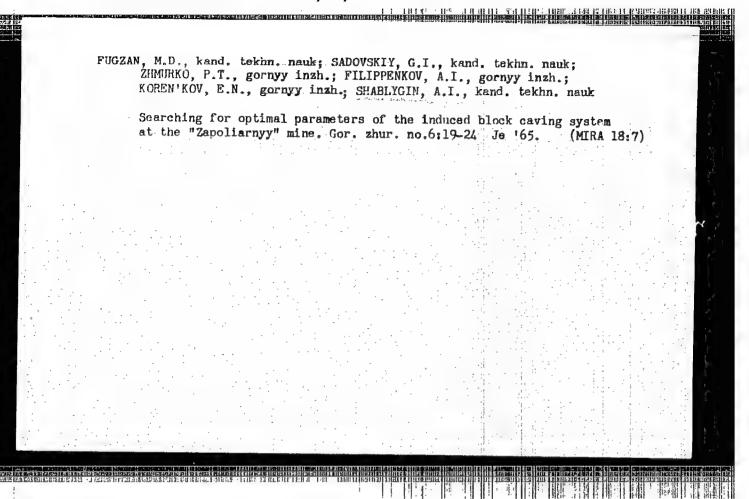




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- 2. USSR (600)
- 4. Forests and Forestry Accounting
- 7. Improvement of labor accounting and determination of payments to workers. Les. khoz. 5, no. 10, 1952.

9. Monthly List of Russian Accessions, Library of Congress, January, 1953, Unclassified.



POPOY, G.N.; GOROLETSKIY, P.I., professor, doktor tekhnicheskikh nauk, retsenzent; POLYAKOV, N.N., dotsent, retsenzent; SHABLYGIN, A.I., dotsent, retsenzent; ORISOV, A.A., dotsent, retsenzent; NAKRASOVSKIY, Ya.R., professor doktor tekhnicheskikh nauk, retsenzent.

[Working mineral deposits] Razrabotka mestoroshdenii poleznykh iskopaemykh. Moskva, Gos. nauchno-tekhn. izd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1953. 531 p. (MERA 7:4)

1. Kafedra razrabotki rudnykh mestoroshdeniy Leningradskogo gornogo instituta (for Shablygin, Polyakov, Borisov). 2. Zaveduyushchiy kafedroy P.I.Gorodetskiy. (Mining engineering)

S0V-127-58-3-5/24 AUTHORS: Gorodetskiy, F. I., Zayiman, L.A., Fakhomoy, A.S., Faliy, V.D., Sadovskiy, G.I. and Shablygin, A.I. Development of Methods of Exploitation in the Mine 7/9 of TITLE: the Norilisk Combine (Nazvitiye sistem razrabotki na rudnike 7/9 Noril skego Kembinata) Gornyy zhurnal, 1958, Nr 3, pp 21-32 (USUR) PERICDICAL: The exploitation of dispersed ores of the Northisk deposits ABSTRACT: is made very difficult due to the unfavorable underground conditions and, till now, several methods of exploitation have been tried and rejected. The part of the Noril sk deposits which forms the exploitation field of the mine 7/9 is formed by sheet-like deposit of the mineralized gabbrodiabases about 18-20 m thick. The ore body is divided by a tectoric break. The western part is occupied by the mine Nr. 7, and the eastern - by the mine Mr 9. The exploitation is difficult because of: I) extreme fracturing of the rocks, which does not allow the uniform crushing of the ore by blasting operations; 2) extreme toughness and adhesiveness of the ore and surrounding rocks; 3) metan emenations from the underlying layers; 4) eternal frozen stars of the ore which excludes drilling with washing; and 5) the presence of mas-

"APPROVED FOR RELEASE: 07/20/2001

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180V-121-58-3-5/24 Development of Methods of Exploitation in the Mars 7 3 of the North sk Combine sive covering rocks which hampers their caving in and can create excessive pressure on the blocks. Lany methods of exploitation have been tried since 1951 and each one has proved unsatisfactory. Finally the method of compulsory cave-in of blocks was adapted. In 1956 the Rudnaya laboratoriya gornoy opytho-issledovatel skoy stantsii (The ore laboratory of the experimental-research station) (GCIS) of the Noral sk Combine elaborated several wariations of this method which were tried out during mining operations. The authors give a detailed description of the methods and of results obtained. The blasting method of the rocks covering the already exploited chambers was elaborated by the Kafetra razrabotki rudnykh mestorozhdeniy (The Chair of Exploitation of Cra Deposits): of the Leningrad kining Institute | As a final result of these experiments it was found that normal working conditions in the mine sould be assured when 1) the compulsory care in

SOV-127-58-3-5/24 Development of Methods of Exploitation in the Mine 7/9 of the Norillak Combine

> of the covering rocks is strictly observed; 2) a systematical exploitation of the blocks is observed; and 3) the time of preparation of the rock blasting is shortened, so, that there is no delay between the termination of the exploitation and the blow up of the covering rocks. There are 2 photos. 5 tables, and 9 diagrams...

ASSOCIATION: Rudnaya laboratoriya gornoy cpytno-issledovatel skoy stortati Nortl: skogo kombinata (GOIS). (The Ore-Laboratory of the Experimental and Research Station of the Morilsk Combine (GOIS)) Kafedra razrabotki rudnykh mestorozhdeniy Leningradskogo gornogo instituta (The Chair of Exploitation of Ore Deposits of the Leningrad Kining Tnaticute)

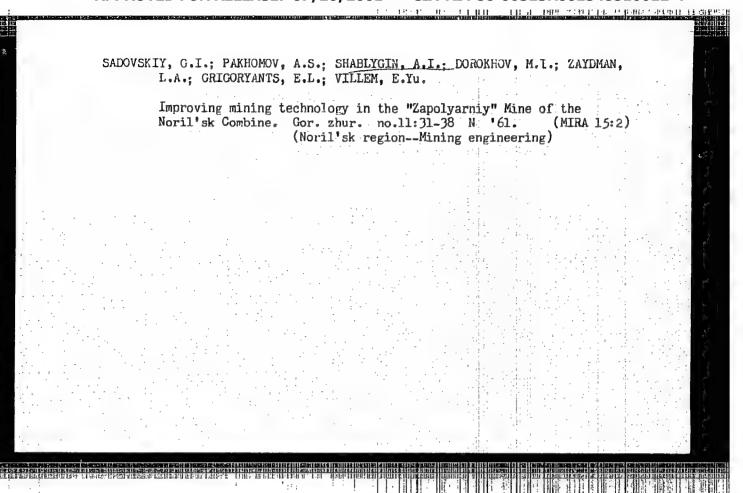
- 1. Mining industry-USSR
- 2. Ores--Production
- 3. Mining engineering

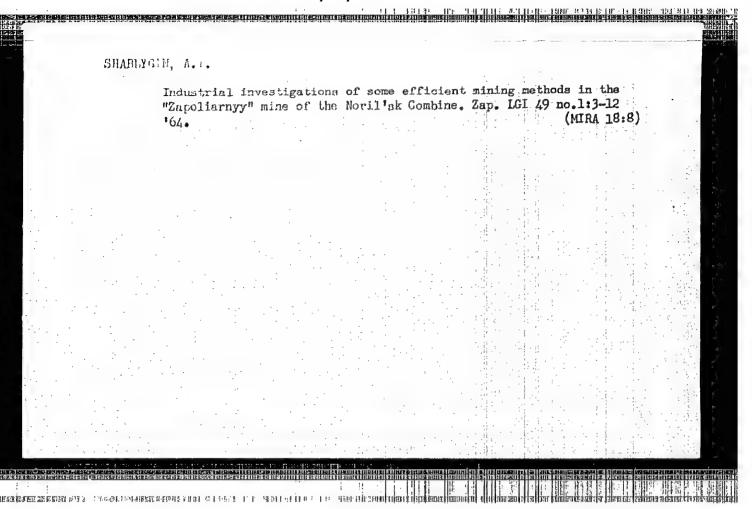
Card 3/3

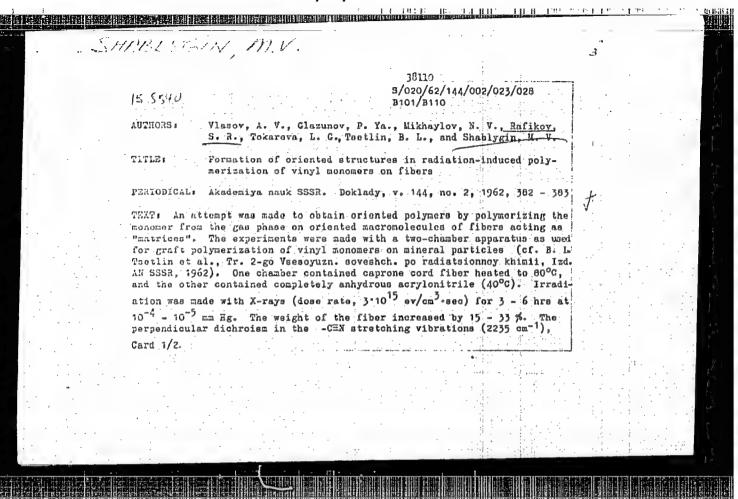
GORODETSKIY, P.I.; POPOV, G.N.; SHABLYGIN, A.I.; BOCOMOLOV, V.I.; GALAYEV, N.Z.;
PANENKOV, Yu.I.

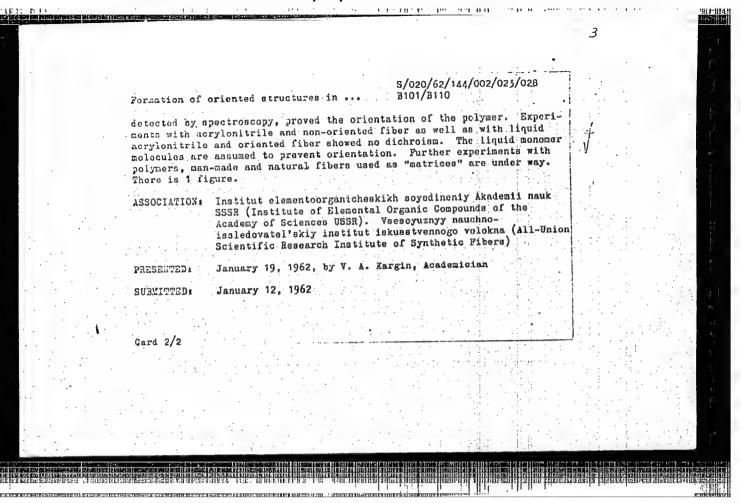
Method of working the Nikolaovskiy deposit. Gor.zhur. no.3;15-21
Mr 160. (MIRA 14:5)

(Nikolaevskiy (Ural Mountain region; — Mining engineering)









card 1/2

398117 s/190/62/004/008/005/016 3101/E138 9.4150 Shablygin, M. V. Mikhaylov, N. V., Procedure for producing and evaluating infrared absorption AUTHORS: spectra of ficers in polarized light Vysokomolekulyarnyye soyedineniya, v. 4, no. 8, 1962, 1155-1162 TILE: TEXT: IR absorption spectra of fibers in polarized light were discussed and compared, with parallel light rays passed through (A) a number of parallel fibers and (B) a single fiber. Method A is based on the theories of R. D. B. Fraser (J. Opt. Soc. America, 48, 1017, 1958) and 0. 0. Clingman (J. Chem. Phys., 27, 322, 1957). Immersion band compensation and the effect of fiber packing, i. e. the effect of the packing coefficient on the optical density of the absorption bands, are discussed. Equations are derived for calculating the equivalent immersion layer and packing coefficient. The theoretical results were confirmed by experiments with capron fibers, using hexachlorogropylene or vaseline oil as immersion agents. For method B, a special reflecting microscope was used. A 60-80, loss in light intensity due to scattering from the fiber surface

S/190/62/004/008/005/006 Procedure for producing and evaluating ... B101/B138

was successfully reduced by rolling the fiber. This imparts a qualitative character to the absorption spectra. CBr, was used as immersion agent, and a heater was designed so that photomicrographs could be made of single fibers at up to 250°C. Comparison of the two types of spectra provides information on the fiber structure. There are 8 figures.

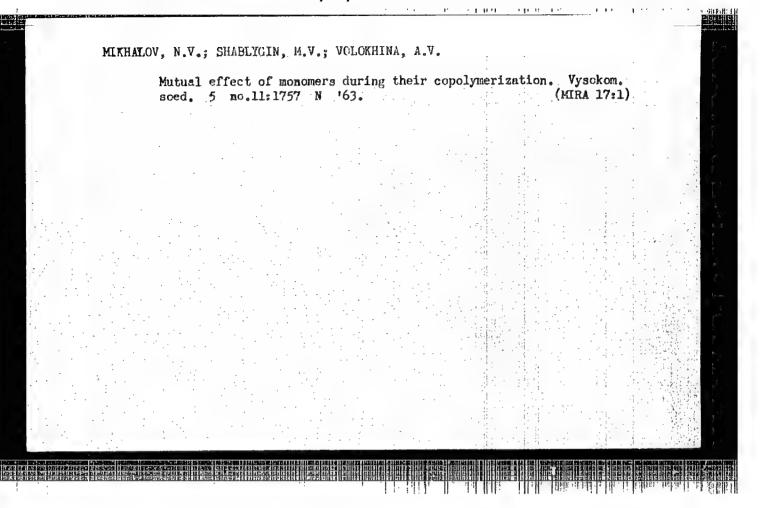
ASSOCIATION: Vsesoyuznyy nauchno-issledovatel'skiy institut

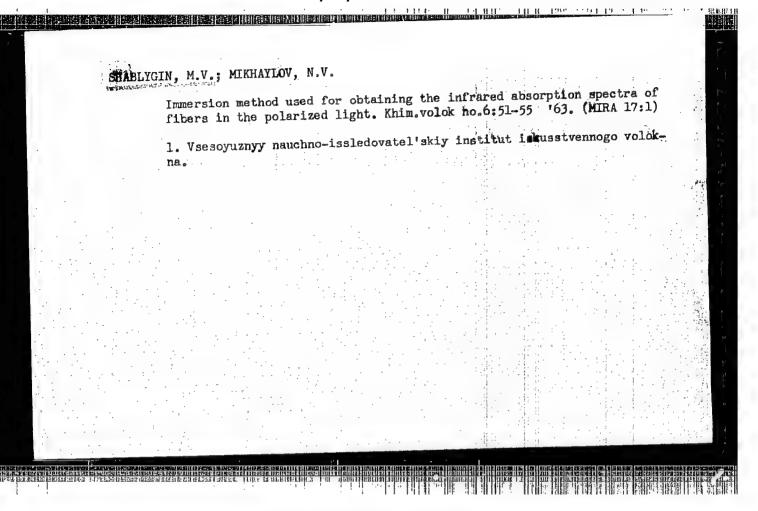
iskusstvennogo volokna (All-Union Scientific Research

Institute of Synthetic Fibers)

SUBMITTED: May 4, 1961

Card 2/2

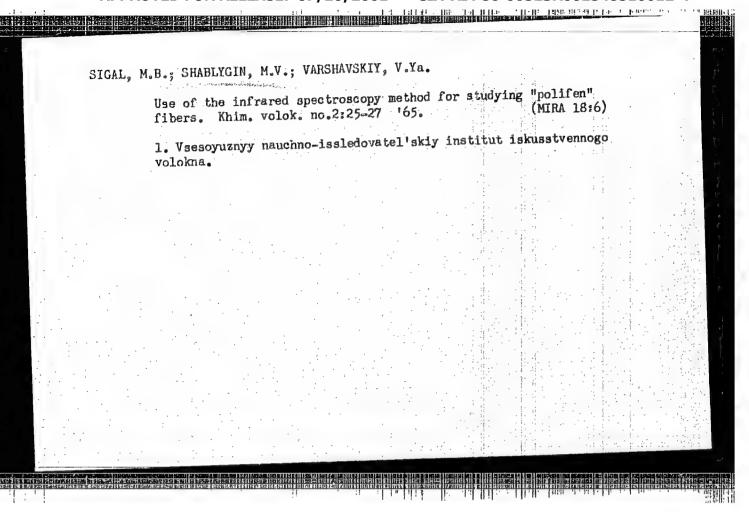


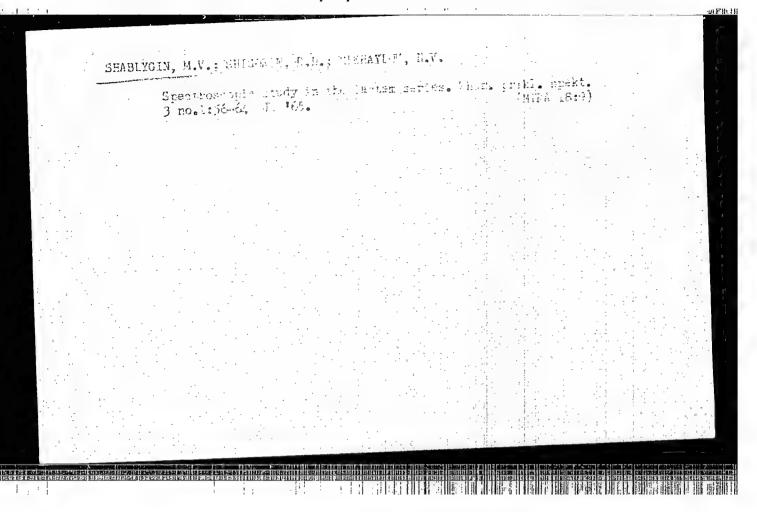


IOVIEVA, M.M.; MIKHAYLOV, N.V.; MIKHELEVA, G.A.; SHABLYGIN, M.V.; FAPKOV, S.P.

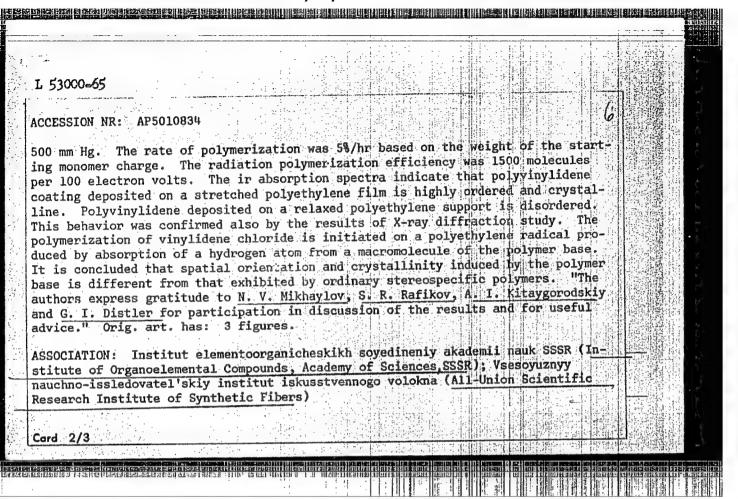
Properties of gel particles in spinning solutions. Khim. volok.
no.6:41-44 '64.

1. Vsesoyuznyy nauchno-issledovatel'skiy institut iskusstvennogo volokna.

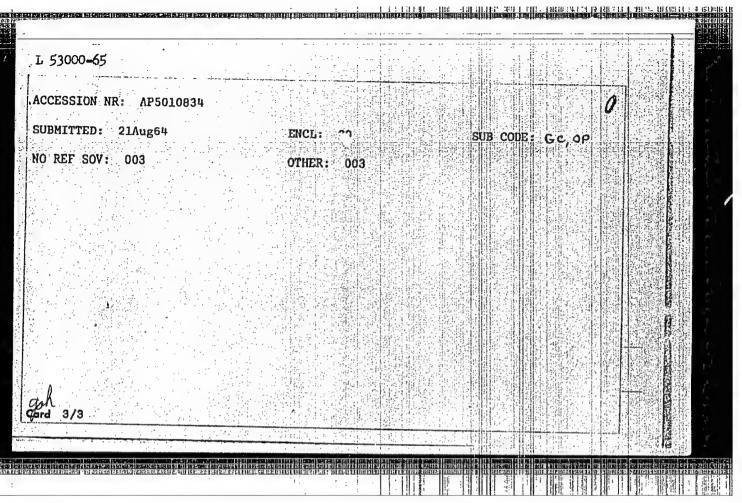




ENG(1)/ENT(m)/EPF(c)/ENP(j)/EWA(h)/EWA(1) Pc-h/Pr-h/Peb L 53000-65 UR/0020/65/161/004/0857/086 ACCESSION NR: AP5010834 AUTHOR: Vlasov, A. V.; Tokareva, L. G.; Tsvankin, D. Ya.; Tsetlin, B. L. Shablygin, M. V. TITLE: Formation of ordered polyvinylidene chloride by radiation polymerization from the gas phase onto an ordered polymer film SOURCE: AN SSSR. Doklady, v. 161, no. 4, 1965, 857-860 TOPIC TAGS: ordered structure, polymer, polyvinylidine chloride, radiation polymerization polymer film ABSTRACT: Readily crystallizable vinylidene chloride was polymerized from the gas phase onto a stretched film of high density polyethylene under X-ray irradiation. The study was made to examine the possibility of producing highly ordered layers of polyvinylidene. Condensation of vinylidene was prevented by selecting appropriate reaction conditions. An industrial RUP-200 X-ray generator was used as a source of radiation. Radiation intensity was 6 rads per second. The film temperature under irradiation was 60°C and the partial pressure of vinylidene monomer was Card 1/3



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ACC 14R: AP6015047 (A) SOURCE CODE: UR/0190/66/008/005/0821/0828	# F
AUTHOR: Kudryavtsev, G. I.; Odnoralova, V. N.; Shablygin, M. V.	
ORG: All-Union Scientific Research Institute of Synthetic Fibers (Vsesoyuznyy nauchno-issledovatel'skiy institut iskusstvennogo volokna)	2
TITLE: Synthesis and study of the thermal stability of acrylonitrile copolymers containing intermolecular ionic and chelate bonds	
SOURCE: Vysokomolekulyarnyye soyedineniya, v. 8, no. 5, 1966, 821-828	Ċ.
TOPIC TAGS: copolymer, acrylonitrile acrylic acid copolymer, acrylonitrile formylacrylic acid copolymer, ionic crosslinking, chelate crosslinking, thermal stability	A Thomas of the same of the sa
ABSTRACT: A comparison has been made of the effect of "cross-linking" by ionic and chelate bonds on the thermal stability of polymers. Copolymers of acrylonitrile (AN) with salt-forming acrylic acid (AA),	6
$\begin{pmatrix} \operatorname{CH_{3}-CH} \\ \operatorname{CN_{n}} \end{pmatrix} = \begin{pmatrix} \operatorname{CH_{3}-CH} \\ \operatorname{COOH} \end{pmatrix} + \begin{pmatrix} \operatorname{COOH} \\ \operatorname{H_{100-H}} \end{pmatrix} $	ig.
or chelating α(N-formylamido) acrylic acid-(NFA),	100 s
Card 1/2 UDC: 541.64+678.13+678.745	ć
	PART BEAT

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ACC NR: AP6015047	0
were used. The AN-NFA copolymers were prepared for the first of nitrogen in the presence of azobisisobutyronitrile merization reaction was studied as a function of the memonomer reactivity ratios were determined. Metal derivers obtained by treatment of the copolymers with metal Study of the thermal stability of these metal derivationing of the AN-NFA copolymers by metal chelate bone and raised the decomposition temperature by 70-90C. Linking of the AN-AA copolymers by "ionic" bonds did Orig. art. has: 5 figures.	t time, in methanol in a stream initiator. The AN-NFA copoly- conomer ratio used and the vatives of both copolymers 1 acetates at 20 or 100C. ves revealed that the "cross- ds increased thermal stability On the other hand, the "cross- not increase thermal stability. [SM] 04/ OTH REF: 004/ ATD PRESS:
DOB CODE. Of, 22/	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Card 2/2	
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E/135/69/000/003/006/00 -AC06/A101 Shablygin, S. V. Candidate of Technical Sciences, Sivelocov, V. V. Gargala, V. D., Perel'man, Yu. A., Engineers. ALC FORS Clamps with a built-in toroidal transformer for spot welding steel and aluminum alloys PEFIODICAL Swarochnoye trol zvodetvo, no. 3, 1962, 30 - 31 At the Saratov Polytechnic Institute and the Plant of Electrothermal Equipment, CON -66 (SPI-66) type suspended clamps were developed weighing 39 kgs and having a pneumatic mechanism for pressing the electrodes. The clamps are intended for welding aluminum alloy parts 0.8 + 0.8 mm thick, and low-carpon steel parts up to 3 + 3 mm thick, with 20 kamp short-circuit current of 50 cycles frequency. When using 100 cycle frequency current, the thickness of aluminum alloy parts can be increased to 1.5 - 2 mm. The clamps are different from conventional ores by having a transformer in the toroidal form which presents a number of advar. tages over a shell type transformer, such as higher efficiency and more stable welding conditions, in particular for spot welding aluminum alloys. The singlecoil design of the secondary transformer winding makes it possible to use our Gard 1/3

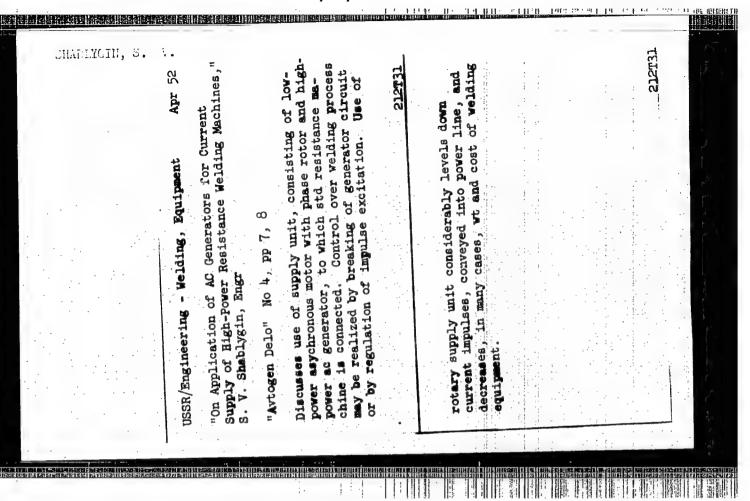
\$/135/62/000/003/006/009 Clamps with a built-in toroidal transformer.. A006/A101 restrict opmmersial and high frequencies at voltages permissible under safety codifion. The secondary winding of the fransformer has a cylindrical snaps and it simultaneously the clamp housing. The transformer has an annular magnetic band conductor of 66 cm2 section. The primary copper widding of 30 mm2 section. is wound around the magnetic conductor and has 20 turns. The fixed electrode holder is mounted on a central rod passing through the front fid. The movetle electrode nolder is mounted onto the external part of the housing and is electrically connected with the same. The high ratio of the weight of active materials to the total weight of the clamps (about 75%) raises the efficiency of the clamps at higher frequency (f = 100 cycles). There are 3 figures and 2 tables : ASSOCIATION: Saratovskiy politekrinicneskiy institut (Saratov Polytechni: Insti-Fire) (Shablygin Sivolobov, Gargala); Zavod elektrotermitneskogo oborudovantya (Plant of Electrothermal Equipmen) (Pereliman) Card 2/2

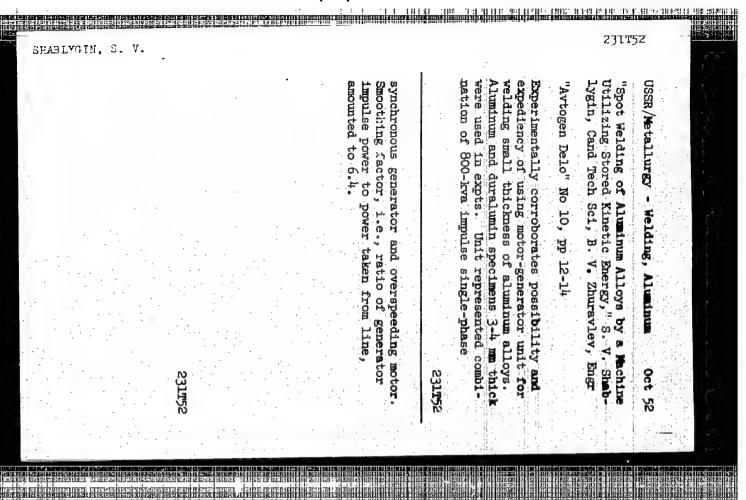
USSR/Engineering - Welding, Method Jul 51

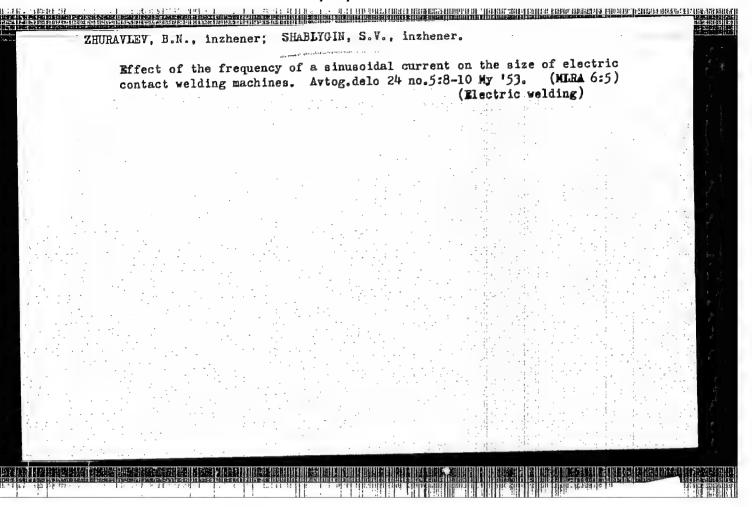
"Resistance Welding With Utilization of Accumulated Kinetic Energy," S. V. Shablygin, Engr

"Avtogen Delo" No 7, pp 12-16

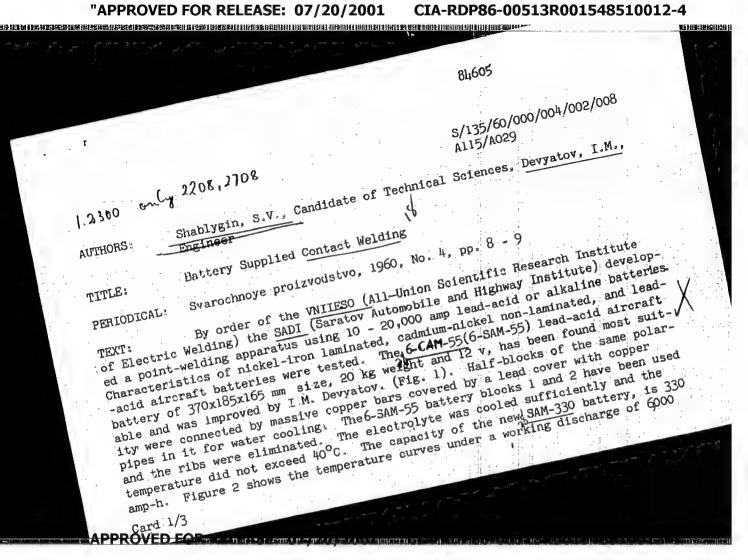
Expts showed principles of using accumulated kinetic energy in resistance welding as expedient. All on-off switching and regulation of current may be executed in low-power excitation circuit of generator, securing identity of welding-current impulses. Established possibility of constructing special low-voltage generator for of constructing special low-voltage generator muse in welding without intermediate transformer.







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Battery Supplied Contact Welding

amp. A water-cooled graphite circuit breaker (Figure 4) has been used. clearance between the graphite contacts does not exceed 1 mm which allows for 200 switchings per minute. During tests, the contactor performed about 200,000 breakings without any damage to he graphite surface. Two battery sets for spot welding of 1+1 mm steel, and for welding of 4+4 mm plates and 0.8+0.8 mm aluminum alloys have been designed. Characteristics of the battery sets are given in a table. The batteries were coupled with an ATT -25 (ATP-25) generator by a flexible cable. The characteristics of the generator are: 12/6 v, 750/1,500 amp. 1,420, rpm. The relatively high internal resistance of the generator makes possible continuous charging during the welding process. Working conditions are: welding 0.2 sec, welding current 6,000 amp, intervals 1.8 sec. The voltage of the generator during the interval was 7.8 v and during the welding process 6.4 v at 600 and 1,640 amp. The voltage of the generator has been selected so as to enable it to be charged during the interval and to replace the loss by discharge. Oscillograms of welding current and voltage are given in Figure 5. Battery welding units will find wider application in special instances of resistance welding, if batteries with sufficient term of service will be developed. There are 5 figures and 1 table.

Card 2/3

Battery Supplied Contact Welding

ASSOCIATION: Saratovskiy avtomobil no-dorozhnyy institut, SADI (Saratov Highway Institute).

Card 3/3

3/137/61/000/002/023/046 A006/A001

Referativnyy zhurnal, Metallurgiya, 1961, No. 2, p. 26 # 2E206 Translation from:

AUTHOR:

Shablygin, S. V.

TITLE:

On the Problem of Selecting Optimum Frequency for the Feed of Small

Size Welding Tongs

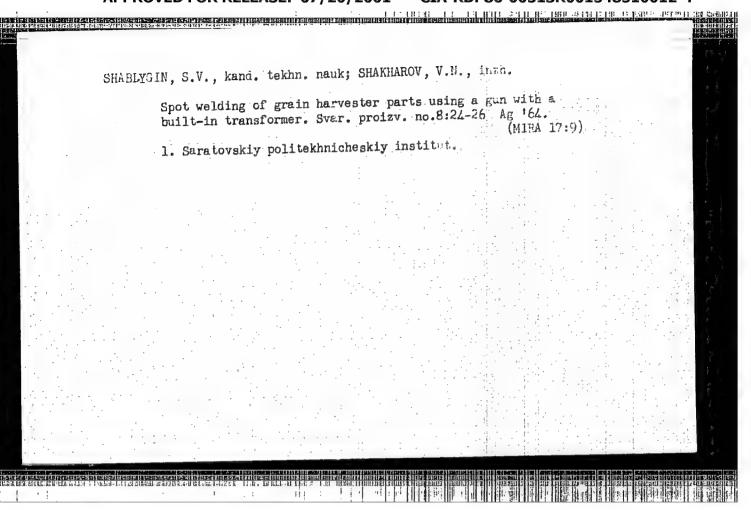
PERIODICAL: "Tr. Saratovsk. in-ta meknaniz. s-kh.", 1960, No. 20, pp. 65-70

The author analyzes the application of high frequency current for reducing the weight of welding tongs with built-in transformer in resistance spot welding. The increased frequency should be employed for tongs and guns with a short throat and relatively low capacity. Calculations of the transformer and the experimental checking have shown that at a throat of about 100 mm, the higher frequency offers noticeable advantages over the commercial frequency.

V.S.

Translator's note: This is the full translation of the original Russian abstract.

Card 1/1



L 20808-65 EWT(c)/E.A(d)/EWP(v)/EWP(k)/EWP(h)/EWP(l) Pf-4 ARTC(p)

ACCESSION NR: AR4048235 S/0137/64/000/009/E036/E036

SOURCE: Ref. zh. Metallurgiya, Abs. 9E237

AUTHOR: Shably gin, S. V.; Balatskiy, A. A.; Lashchiver, S. M.; Gurevica, A. I.

TITLE: Contact welding with the application of peaked current pulses

CITED SOURCE: Tr. N.-i. in-ta tekhnol. svtomob. prom-sti, vy*p. 12, 1964, 33-41

TOPIC TAGS: welding, welding equipment, welding current, contact welding, current pulse, packed current pulse

TRANSLATION: Preliminary results are presented of an investigation of the operation of a contact welding machine whose design makes it possible to obtain peaked pulses of welding current which have a considerable magnitude but which are of short duration. A basic diagram of the setup is given. The effect of the angle of ignition of the ignitrons on the form of the pulse produced by the welding current and on the magnitude of the voltage in the condenser, as well

Card 1/2

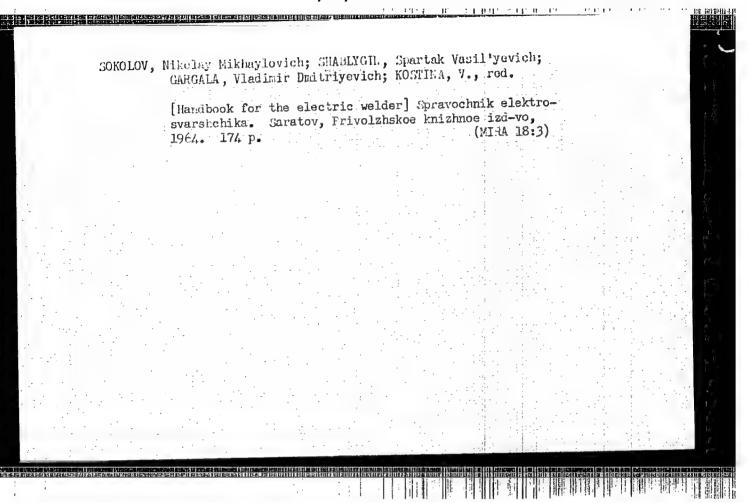
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ACCESSION NR: ARhoh8235

as the effect of capacitance on the nature of the process set up is considered. A process for rating current and voltage at the moment the power is switched on is described, and there is given a comparison of curves for current and voltage with the condenser and without it. The experiments made it possible to establish that in the operation of a welding machine using a synchronized circuit breaker followed by a condenser it is possible: 1. to produce peaked current pulses with a gradual increase in the peak magnitudes of the pulses, 2. to increase the limiting power of the welding transformer, and 3. to increase the power coefficient of the equipment to a value close to unity under the condition that low power (300-600 millifarads) condensers are used.

12 figures.

STB CODE: MM ENGL: 00



मन्त्र मिहिन्द्र वीम्बन्धित द्वार के द्वार में देशी महारामके के बोहा एडड (संदर्ग प्राणका) EWT(m)/EWP(v)/T/EWP(t)/EWP(k)/EWP(b)/EWA(c) JD/HM 9682-66 SOURCE CODE: UR/0135/65/000/011/0011/0013 ACC NR AP5027598 AUTHOR: Shablygin, S. V. (Candidate of technical sciences); Shakharov, V. (Engineer) Saratov Polytechnic Institute (Saratovskiy politekhnicheskiy institut) TITLE: Effect of the crest factor of nonsinusoidal welding current on the spot welding process Svarochnoye proizvodstvo, no. 11, 1965, 11-13 SOURCE: TOPIC TAGS: pulse welding, spot welding, pulse shape, electric current ABSTRACT: In recent years systems generating spiked welding-current pulses for spot and roller welding have been developed; the crest factor and shape of these pulses influence the regimes of the welding of thin and medium-thick work parts. In this connection, the results of a comparative experimental investigation of the effectiveness of spiked pulses are presented. 1 + 1 mm thick low-carbon steel was welded with 50 cps current on using a synchronous interruptor with a high ignition angle $(\psi_u = 106^\circ)$ and 175 cps current. The experiments showed that spike welding required a lower intensity of mean square current, and involved a higher crest factor, than welding with high-frequency sinusoidal current. It is shown that pulse shape virtually does not affect the quality of the spot welding of steel more than 1.2-1.5 mm 621.791.763.011 Card 1/2

ACC NR: AP5027598

thick as well as of thinner specimens of steel in light jobs. The sole criterion determining the welding conditions in such cases is the mean square current, which in this case can be markedly reduced, while at the same time the maximum transformer power can be greatly increased, as compared with the use of commercial-frequency and sinusoidal currents. It is expedient to employ spiked pulses with a high crest factor in the spot welding of 1-1.2 mm thick steel. As the thickness of the welded sheets decreases (0.3-1.0 mm) it may be expected that the advantages of spike welding will become even more obvious. Furthermore, spike welding is particularly effective in the welding of uncleaned steel, where it markedly facilitates the breakup of scale and surface films. Orig. art. has: 5 figures, 1 table.

SUB CODE: 11, 13, 14/ SUEM DATE: none/ ORIG REF: 003/ OTH REF: 001

SHAB'NEV, V. G., Engineer

"Hydraulic Presses." Sub 10 Apr 17, Moscow Inst of Nonferrous Metals and Gold imeni M. I Kalinin

Dissertations presented for degrees in science and engineering in Moscow in 1947.

SOr Sum. No.157, 18 Apr 55

